

Work Order ID **91333*****91333***

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Item ID: D350-615-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Ground Handling Wheel Modification

Start Date: 10/04/12 Start Qty: 20.00

20

Cust Item ID:

Required Date: 10/19/12 Req'd Qty: 20.00

20

Customer:

Reference:

Run Start ***NR1***

Approvals:

Process Plan: *W*

Date: _____

Tooling: _____

Date: _____

Stop ***NR2***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D350-615-041

B

100

0.00

100

DC

Document Control

Memo

Photocopy bluefile and type labels with Eurocopter part# (2 GHW Kits per box)
as per PPP D350-615-041 CHG003

0.00

110

0.00

110

Small Fab

Small Fab

Memo

Assemble D2282-041 with D2282-043 as per Dwg D350-615 ***Only engage
one thread on three 5/16-18-015C bolts***

0.00

120

0.00

120

QC

Quality Control

Memo

QC5- Inspect part completeness to step on W/O

0.00

16 *16 forms 13-2-4*
*10*16
20

16

16

12/12/07 *2A**13/01/30**DAS*
15
9-89
13-1.30

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Item ID: D350-615-041 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Ground Handling Wheel Modification
 Start Date: 10/04/12 Start Qty: 20.00 *20* Cust Item ID:
 Required Date: 10/19/12 Req'd Qty: 20.00 *20* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.00				16			
140 *140* Packaging Packaging	Memo Identify with Eurocopter and Dart part# using permanent ink stamp and pack for shipping as per PPP D350-615-041 Location: EG 121 PPP Rev: E	0.00 0.00							8 13/2/04
150 *150* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							13/2/5 8

113-024

Picklist Print

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Work Order ID: 91333

Parent Item: D350-615-041

Parent Item Name: Ground Handling Wheel Modification

Start Date: 10/04/12

Required Date: 10/19/12

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP Rev:K Removed Manufacturing 05-12-05 JLM IPP Rev:L revise bom DD 10.03.18
verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2282-041 T Assembly		Manufactured	No			110	Each	36.0000	1	20		12/31/13	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		30							
				86910		4							
				91301		26							
				ST261		6							
				91669		6							
D2282-043 Saddle Assembly		Manufactured	No			110	Each	58.0000	1	20		12/31/13	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		58							
				74934		1							
				83272		7							
				92089		50							
5/16-18-015C SS Bolt 5/16-18 1.5" L		Purchased	No			110	Each	271.0000	3	60			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST365		271							
				119343		77							
				120208		194							
D3015-3 Locknut		Manufactured	No			110	Each	378.0000	3	60		12/12/07	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST023		378							
				78314		30							
				83565		51							
				91863		98							
				92381		199							

16X
B92088
B 74926 (1X)

B94503 (6L)
B93719 (8L)

120208

92381

-12

-12

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Work Order ID: 91333

Parent Item: D350-615-041

Parent Item Name: Ground Handling Wheel Modification

Start Date: 10/04/12

Required Date: 10/19/12

Start Qty: 20.00

Required Qty: 20.00

5/16WC
SS Flat Washer 5/16 FW516S1

Purchased No

110 Each 342.0000

12 123872 240 ✓ JB (-48)

Location	Loc Qty	Loc Code
ST365	342	
120208	20	
120262	322	

7/16-14-050C
SS Bolt 7/16 5" Long (92198A672)

Purchased No

110 Each 132.0000

1 20 ✓ JB (-4)

Location	Loc Qty	Loc Code
ST375	132	
117359	8	
120146	124	

D3015-5
SS Nylock Nut 7/16

Manufactured No

110 Each 89.0000

1 20 120146 ✓ JB (-4)

Location	Loc Qty	Loc Code
ST023	89	
74906	89	

7/16WC
SS Flat Washer 7/16

Purchased No

110 Each 400.0000

2 40 74906 ✓ JB 12/12/07 (-8)

Location	Loc Qty	Loc Code
ST364	400	
120508	400	

DART

DESIGN BUD	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED DM	APPROVED BUD	DRAWING NO. D350-615	REV. B
DATE 97.10.21	TITLE GROUND HANDLING WHEEL MOD.	SHEET 2 OF 2	
	SCALE NTS		

91333

D2282-041 "T" ASSEMBLY

7/16-14-050C BOLT (1)
7/16-14NC LOCK NUT (1)
7/16WC WASHER (2)

5/16WC WASHER (REF)

EXISTING PUMP
BODY

D2282-043 SADDLE
ASSEMBLY

5/16-18-015C BOLT (1)
5/16-18NC LOCK NUT (1)
5/16WC WASHER (4)
(3 PLACES)